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CO8199

D2204-9
Job Sheet 182695-A



Part No: D2204-9

Job Qty: 1 ea

Part Name: Rubber Latch Assembly, 9"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/19

Job Tracking No:

Due Date: 9/25/18

Created By: Sonia Quirion

Type: Stock

Description:

Note: DWG D2204 REV.C IPP E 02.06.11 Added finish RF IPP REV:F 18.02.26 AS PER DWG REV.C DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Start up Operation	1 Ea	9/25/18	9/25/18	0.00	0.00	Start Up Small Fab-4		Sep 11 2018
130	Small Fab	1 pcs	9/25/18	9/25/18	0.00	0.04	Small Fab		Feb 2 1 2019
150	QC	1 pcs	9/25/18	9/25/18	0.00	0.00	QC3		FEB 2 1 2019
160	Packaging	1 pcs	9/25/18	9/25/18	0.00	0.00	Packaging3		FEB 2 2 2019
170	QC21-SA	1 Ea	9/25/18	9/25/18	0.00	0.00	QC21		FEB 2 2 2019

Part Op 130 - Assemble as per dwg ***KEEP ONE D5422-1 WITH ASSEMBLY***
Descriptions: 150 - ***KEEP ONE D5422-1 WITH ASSEMBLY***
160 - ***KEEP ONE D5422-1 WITH ASSEMBLY, BAG***
170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C5	Nut	1 Ea (1 ea)	110-Start up Operation	S03 8787
AN5C22	Bolt	1 Ea (1 ea)	110-Start up Operation	S04 0 337
D2204-9	Rubber Latch Assembly, 9"	1 Ea (1 ea)	110-Start up Operation	S03 2 823
D5422-1	Latch Bracket	1 pcs (1 ea)	110-Start up Operation	S04 10 86 S152 4 50
MS24665-151	Cotter Pin	1 Ea (1 ea)	110-Start up Operation	S144 9 55
NAS1149C0563R	Washer	2 Ea (2 ea)	110-Start up Operation	S05 39 57
D5422-3	Latch Mount	1 Ea (1 ea)	130-Small Fab	S06 0 989

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Start up Operation	AN310C5	1	29	0
	AN5C22	1	10	0
	D2204-9	1	22	0
	D5422-1	1	0	0
	MS24665-151	1	81	0
	NAS1149C0563R	2	135	0
130-Small Fab	D5422-3	1	8	0



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Container No: S141236



Part: D2204-9

Job No: 182695-A

Serial No/Batch: S126082

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/19/19